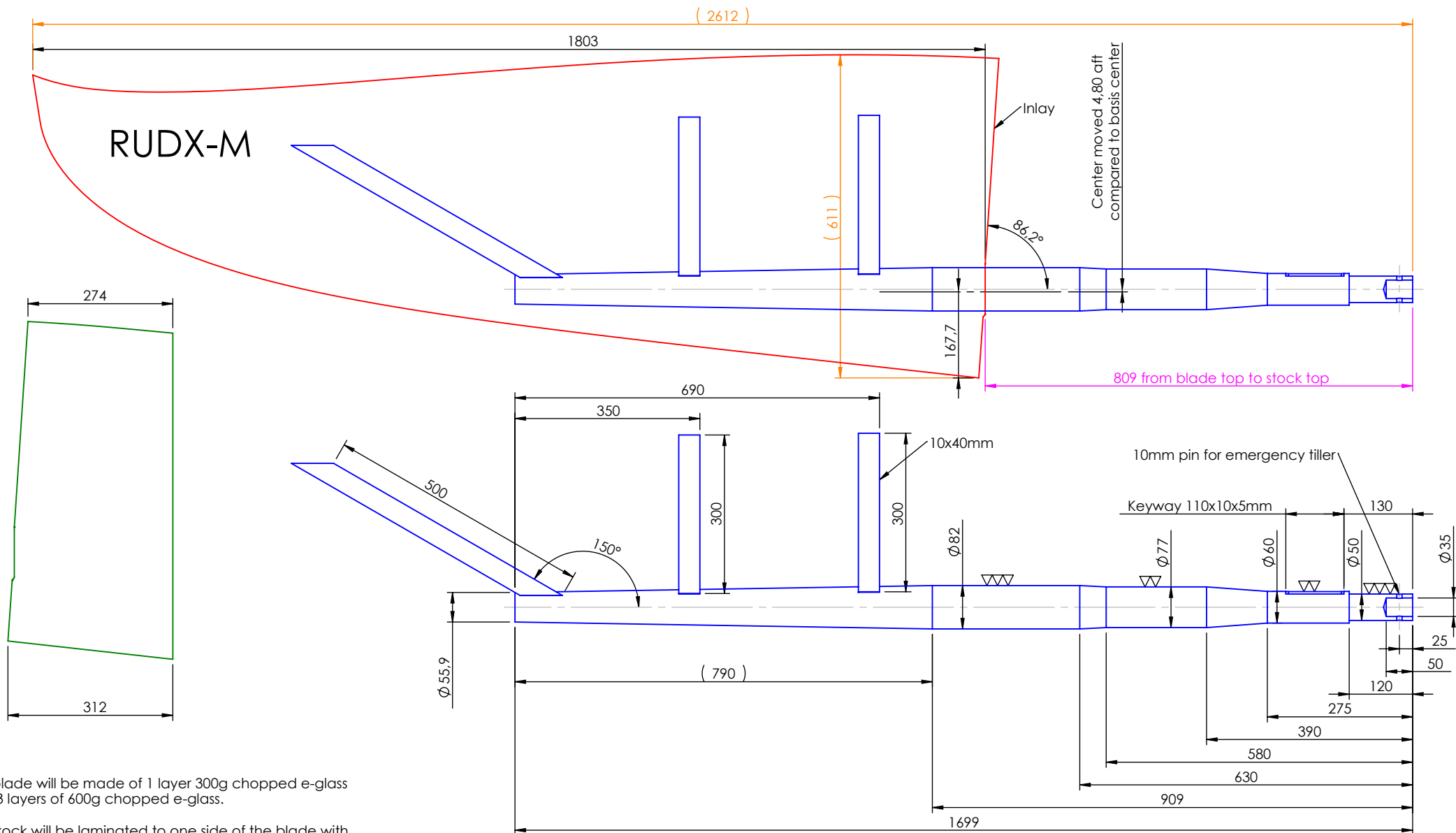




The blade will be made of 1 layer 300g chopped e-glass and 3 layers of 600g chopped e-glass.

The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.

The blade will be filled with a PU foam core. Minimum density per cubic meter 80kg.

Welding of spokes, will be MIG welding.

The rudder will be made after ISO 12215-8

A: 0,81 m²
V: 47,24 dm³

RUDX-M

REVISIONS				Project	Product Name:	Filename		
Rev.	Description	Date	Author	XP38 (2020)	Rudder	XP38 rudder		
				Jefa Rudder S Y S T E M S JEFA MARINE A/S NIMBUSVEJ 2 2670 GREVE. DENMARK Tlf: +45 4615 5210 Email: info@jefa.dk www.jefa.dk	Drawing no.	Sheet:	Proj. method:	
					XP38ROR	1 of 1		
					Material:	Scale:	Format:	CAD-System:
					Alu6082	1:10	A4	SolidWorks
					Creation Date:	Dimensions are given in mm. Dimensions without tolerances according to DS/ISO 2768-m.		
					27-08-2020			
					Author:	This drawing belongs to Jefa Marine A/S and may not be used or shown without permission.		
					Thor			