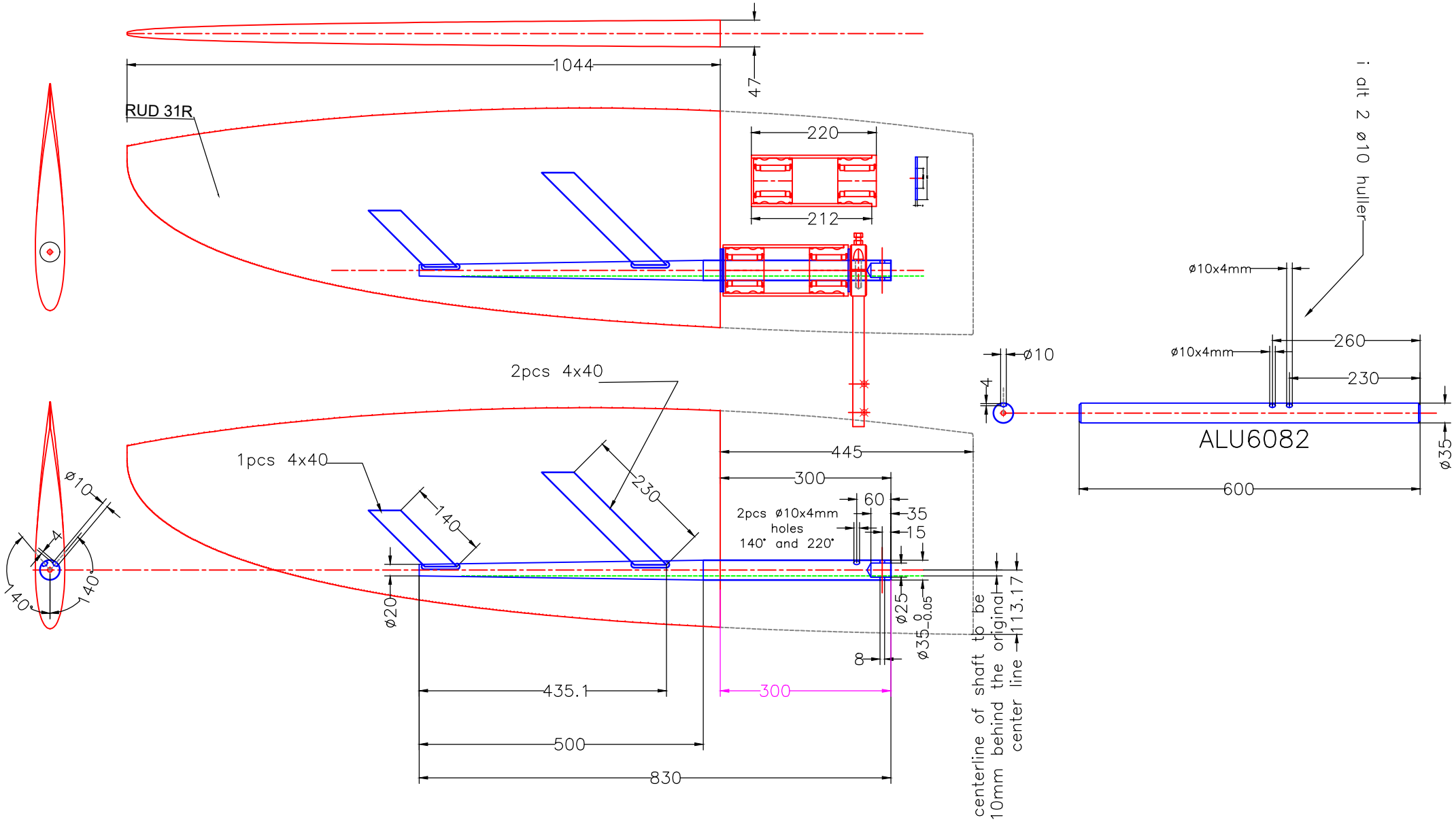

The blade will be made of 1 layer 300g chopped e-glass and 3 layers of 600g chopped e-glass.
The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.
The blade will be filled with a PU form core.

Welding of spokes, will be MIG point welding.

The rudder will be made after ISO12215-8

Modify date	Project:	Wauquiez DB9 (rudder system) .	
Modify date			
Modify date	Scale	1:10	Date 23.05.2013
Modify date	Material	aisi630	Drawing no. —
Modify date	Filename (dwg)	395.03.06 forme de safran-JEFA-V3.dwg	
Modify date	Drawn by	A.G.	

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