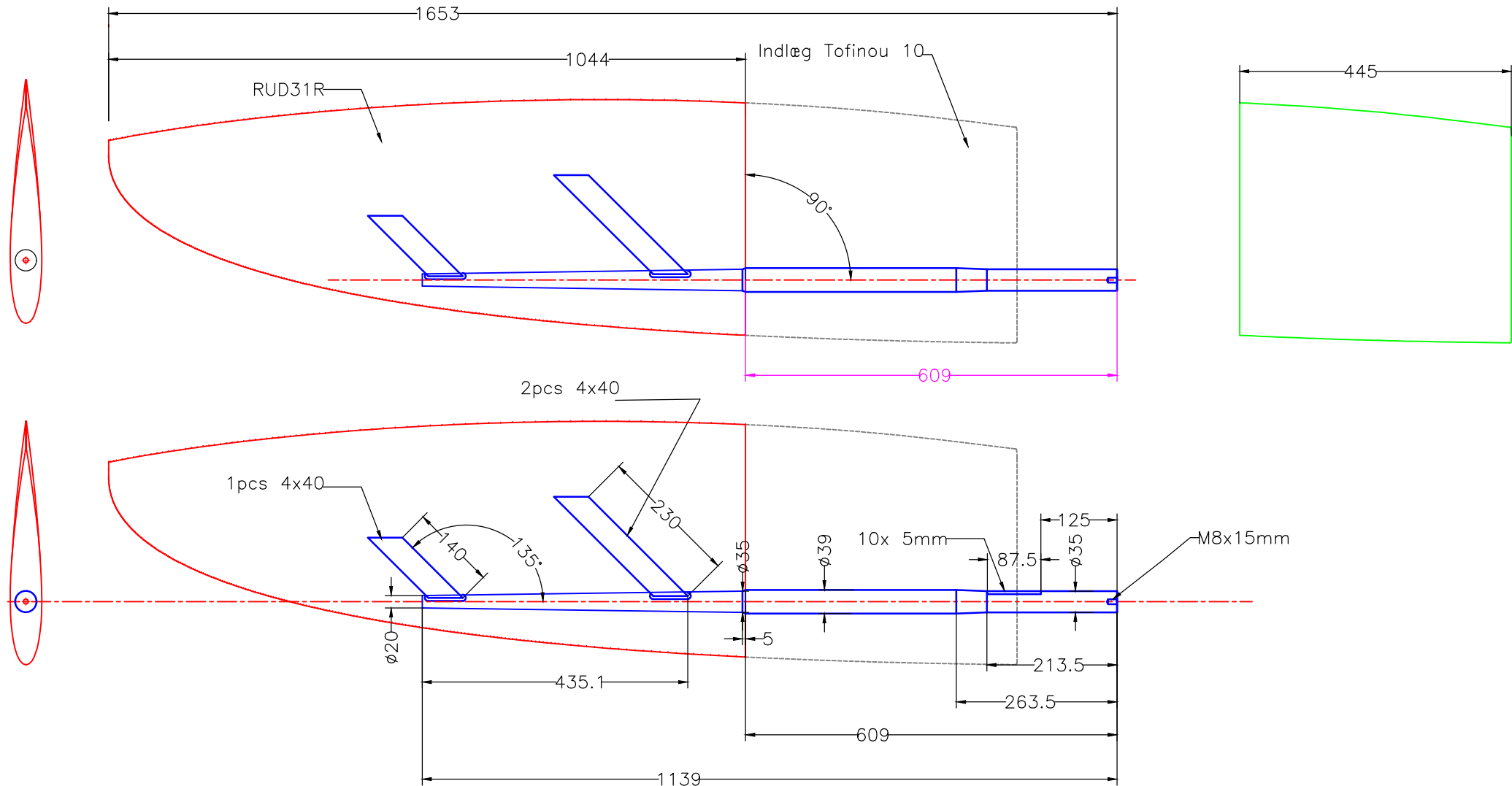




The blade will be made of 1 layer 300g chopped e-glass and 3 layers of 600g chopped e-glass.
 The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.
 The blade will be filled with a PU form core.

Welding of spokes, will be MIG point welding.

The rudder will be made after ISO12215-8

Modify date	Project: Tofinou 10 Rudder RUD31R with Ø39 aisi360 rudder shaft	
Modify date		
Modify date	Scale 1:10	Date 14.06.207
Modify date	Material aisi630	Drawing no. —
Modify date	Filename (dwg) Tofinou 10 ruder blade RUD31R	
Modify date	Drawn by EZ	

Jefa Rudder
 S Y S T E M S

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