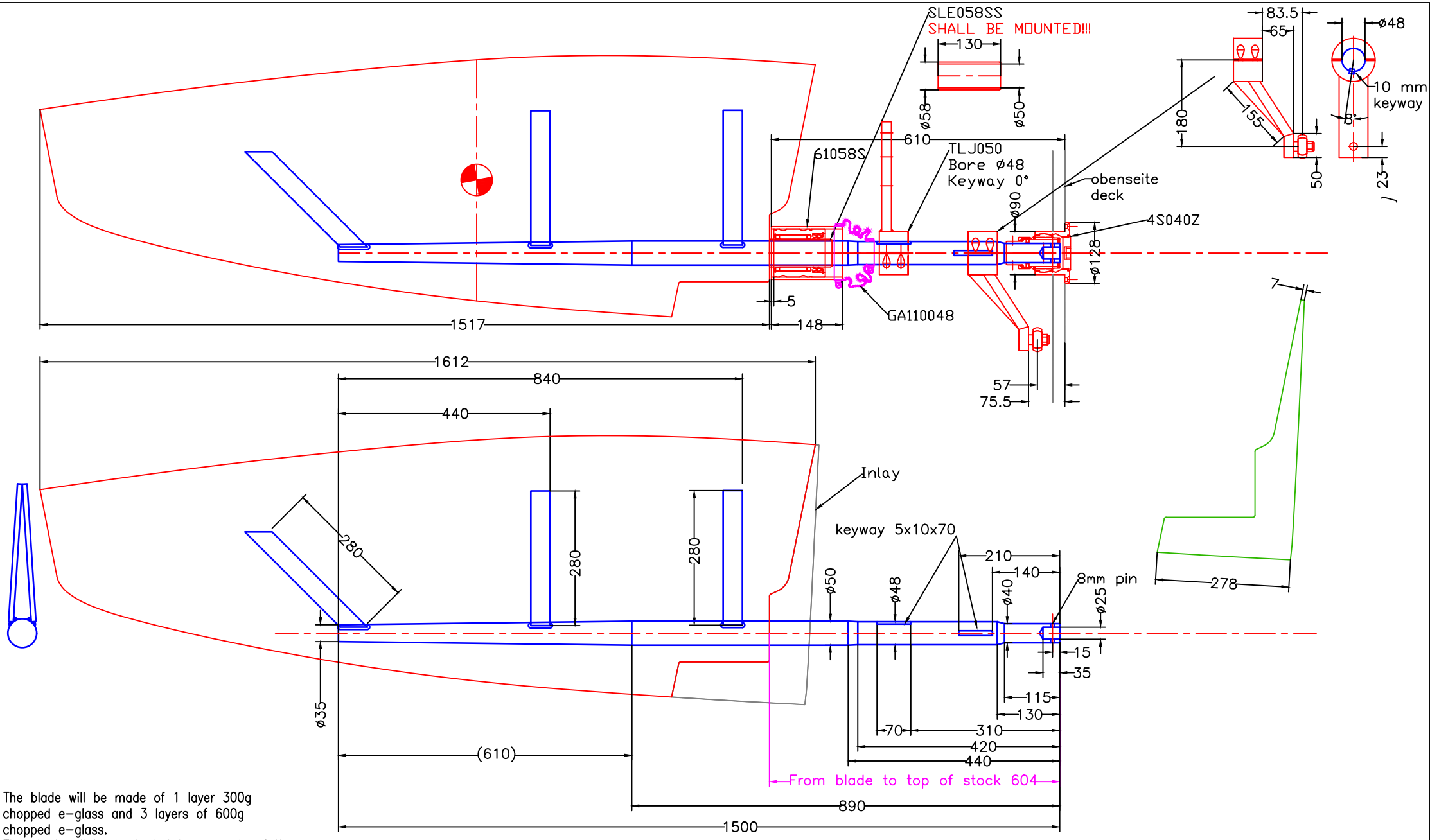

The blade will be made of 1 layer 300g chopped e-glass and 3 layers of 600g chopped e-glass.
The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.
The blade will be filled with a PU form core.

Welding of spokes, will be MIG point welding.

The rudder will be made after ISO12215-8

RUD34

Modify date 14-10-2016 changed 6T058 to 61058S, #1 has 6T bearing	Project:	Sunbeam 36.2 RUD34 with 50mm stock	
Modify date: 15-12-2017 / TCH Inset TLJ050. GRP tube reduced to 148mm			
Modify date: 18/8-20 / jr EM tiller removed	Scale	1:10	Date 05-10-2016
Modify date	Material	EN 1.4418	Drawing no. —
Modify date	Filename (dwg)	Sunbeam_36.2_JEFA-V5.dwg	
Modify date	Drawn by	J.F.&A.G.	

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