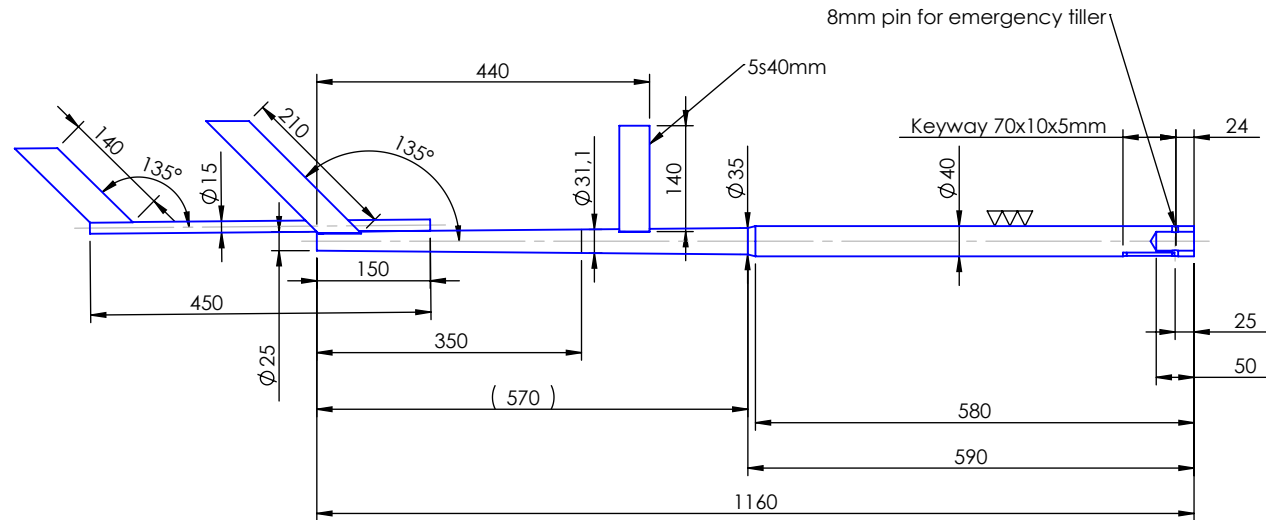
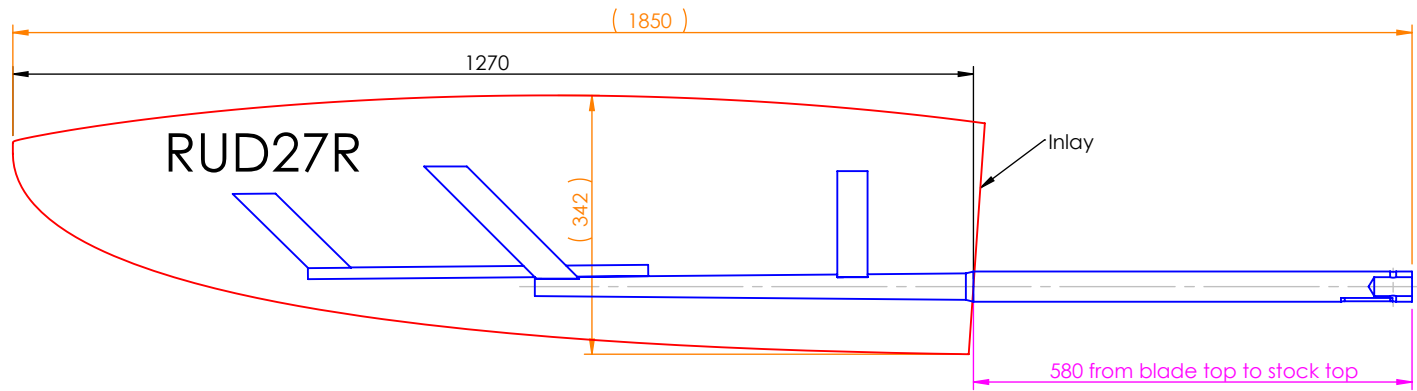
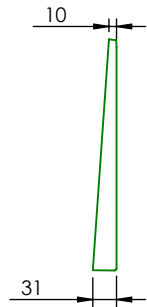




HUSK!

The blade will be made of 1 layer 300g chopped e-glass and 2 layers of 600g chopped e-glass.

The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.

The blade will be filled with a PU foam core.

Welding of spokes, will be MIG point welding.

The rudder will be made after ISO12215-8

RUD27R

REVISIONS				Project Sunbeam 32.1		Product Name: Rudder		Filename Sunbeam 32.1 rudder	
Rev.	Description	Date	Author	<i>Jefa Rudder</i> S Y S T E M S JEFA MARINE A/S NIMBUSVEJ 2 2670 GREVE. DENMARK Tlf: +45 4615 5210 Email: info@jefa.dk www.jefa.dk		Drawing no. SUN32.1RUD		Sheet: 1 of 1	Proj. method:
						Material: Aisi630		Scale: 1:10	Format: A4
						Creation Date: 29-03-2021		Dimensions are given in mm. Dimensions without tolerances according to DS/ISO 2768-m.	
						Author: Thor		This drawing belongs to Jefa Marine A/S and may not be used or shown without permission.	