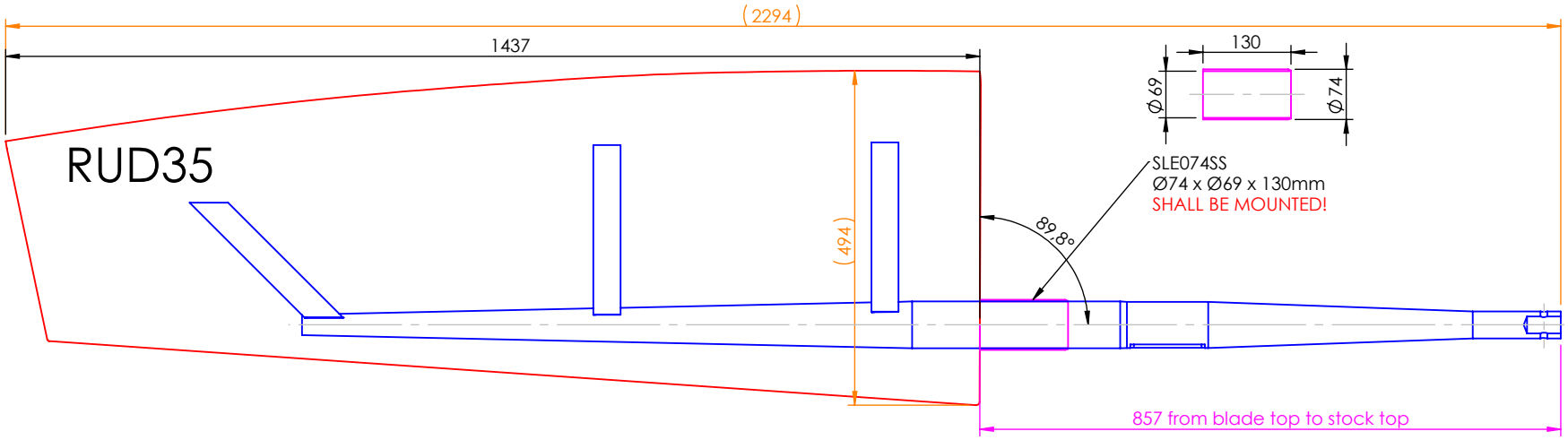

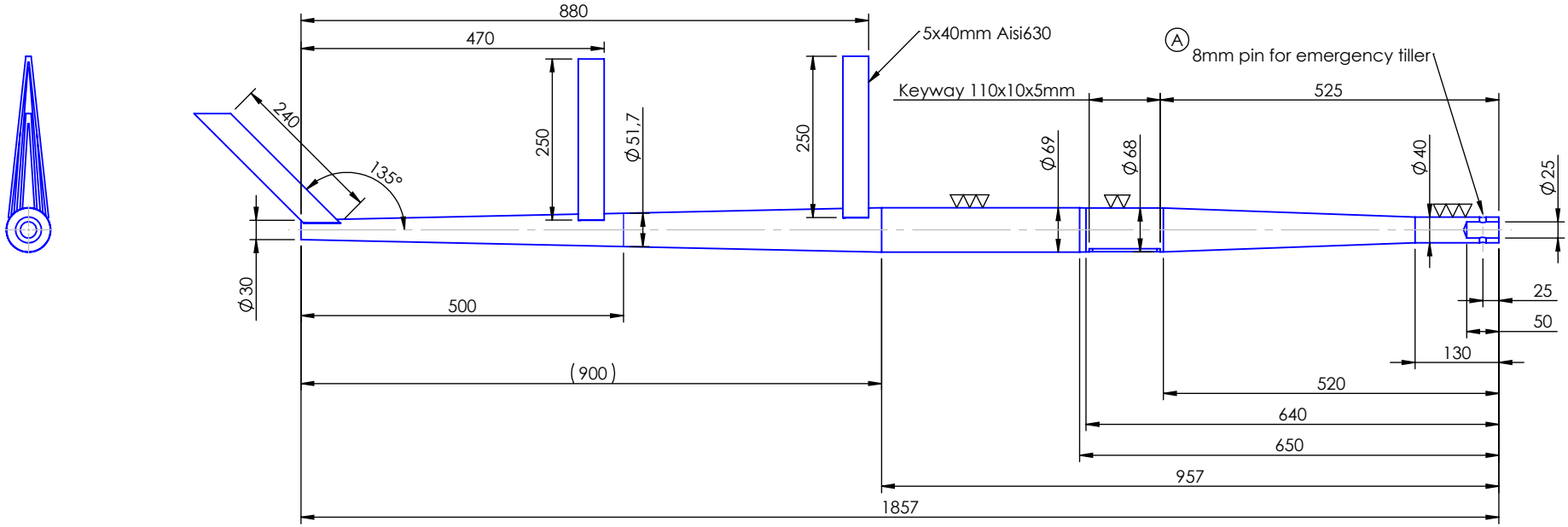

The blade will be made of:
1 layer of 900g Bidirectional stitched E-glass fiber.
1 layer of 600g Bidirectional stitched E-glass fiber.
1 layer of 900g Bidirectional stitched E-glass fiber.

The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.

The blade will be filled with a PU form core.
Minimum density per cubic meter 80kg.

Welding of spokes will be MIG welding.

The rudder will be made after ISO12215-8

RUD35

REVISIONS

Rev.	Descroption	Date	Author
A	Emergency tiller hole changed to Ø8mm	30-05-2022	TCH
B	GRP changed to new Jefa standard	09-06-2026	TCH

Project: Solaris 50.2

Jefa Rudder SYSTEMS

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Product Name:	Rudder
Filename	Solaris 50.2 rudder Rev. B
Drawing no.	SOLARIS50.2-RUD
Sheet:	1 of 1
Proj. method:	
Material:	Aisi630
Scale:	1:10
Format:	A4
CAD-System:	SolidWorks
Creation Date:	01-12-2020
Dimensions are given in mm. Dimensions without tolerances according to DS/ISO 2768-m.	
Author:	Thor

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