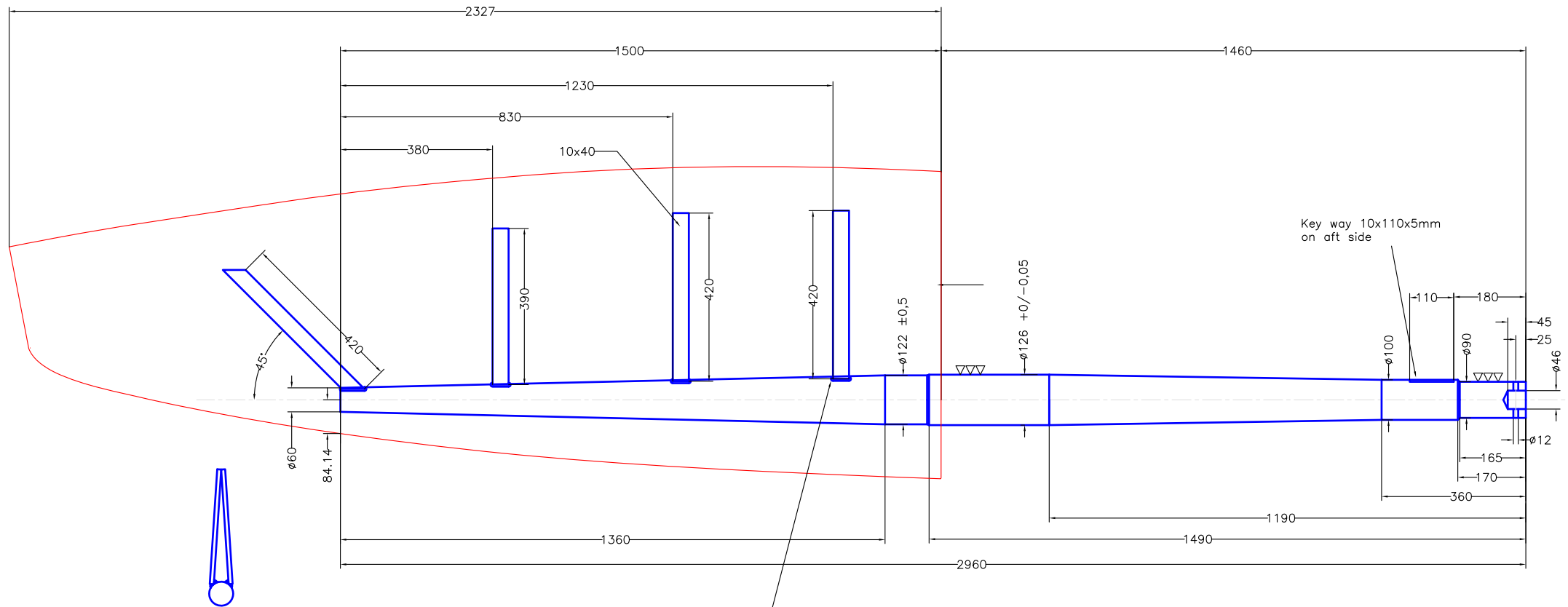


Volume: 101L
Area: 1,45m2



Welded on the ends and outside with MIG, A=5mm

The blade will be made of 1 layer 300g chopped e-glass and 3 layers of 600g chopped e-glass. The stock will be laminated to one side of the blade with 2 layers of 600g e-glass. The blade will be filled with a PU form core.

Welding of spokes, will be MIG point welding.

The rudder will be made after ISO12215-8

Modify date:	Project: Hanse 545		 Jefa Rudder S Y S T E M S JEFA MARINE A/S NIMBUSVEJ 2 2670 GREVE, DENMARK Tlf. +45-4615 5210 & Fax +45-4615 5208 E-mail info@jefar.com & WWW.jefar.com
Modify date:	Rudder stock and blade		
Modify date	Scale 1:10	Date 2009-12-08	
Modify date	Material Alu6082	Drawing no. H545-7430-750-01	
Modify date	Filename (dwg) H545-7430-750-01 Hanse 545 rudder		
Modify date	Drawn by J.F.		