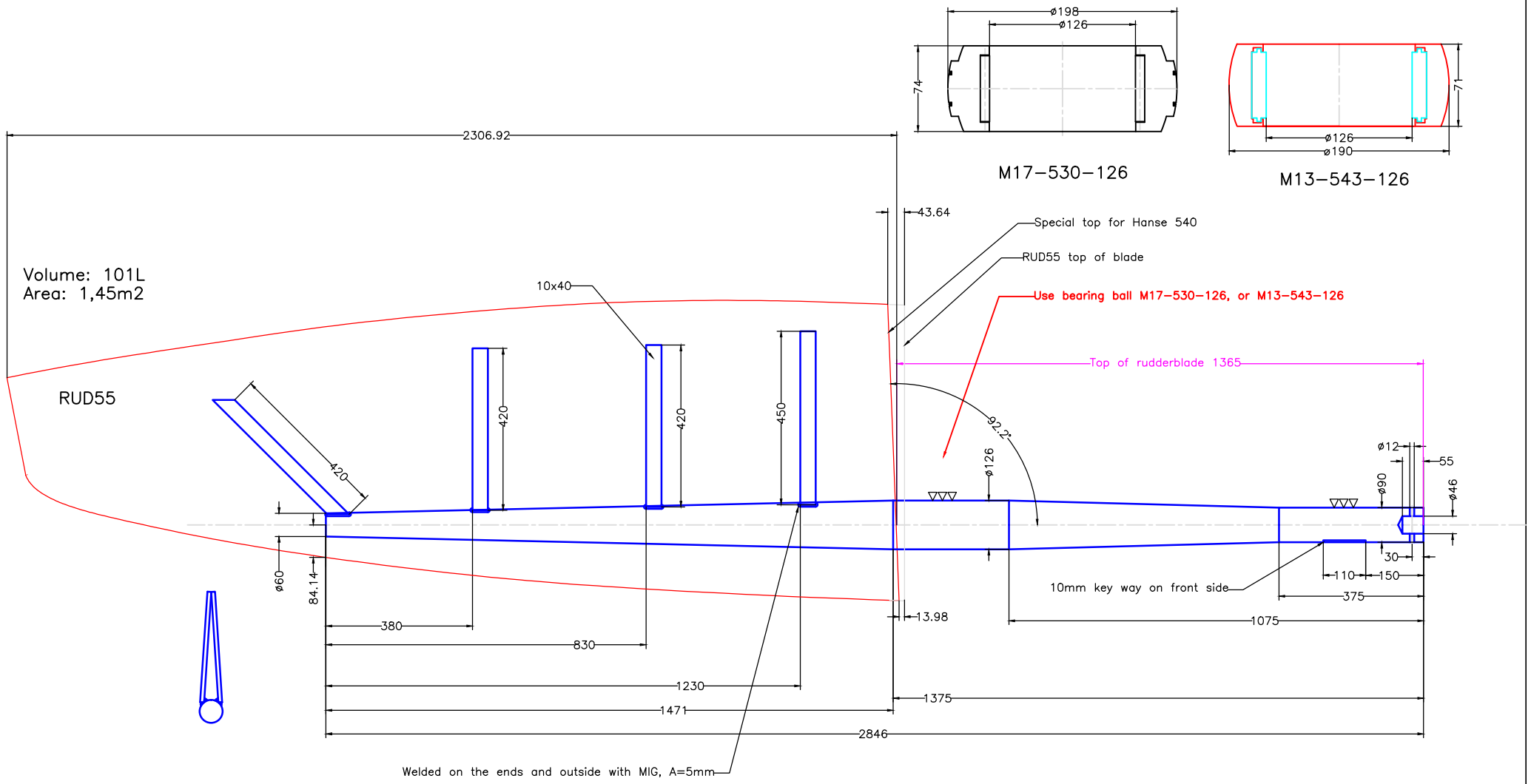

The blade will be made of 1 layer 300g chopped e–glass and 3 layers of 600g chopped e–glass.
The stock will be laminated to one side of the blade with 2 layers of 600g e–glass.
The blade will be filled with a PU form core.

Welding of spokes, will be MIG point welding.

The rudder will be made after ISO12215–8

Modify date:	Project:	Hanse 540 replacement rudder RUD55 with 126mm stock	
Modify date: –			
Modify date	Scale	1:10	Date 2012–12–19
Modify date	Material	Alu6082	Drawing no. RUD55
Modify date	Filename (dwg)	Hanse 540 RUD55 rudder	
Modify date	Drawn by	J.F.	

Jefa Rudder
SYSTEMS
JEFA MARINE A/S
NIMBUSVEJ 2
2670 GREVE, DENMARK
Tlf.+45–4615 5210 & Fax +45–4615 5208
E–mail info@jefa.com & WWW.jefa.com