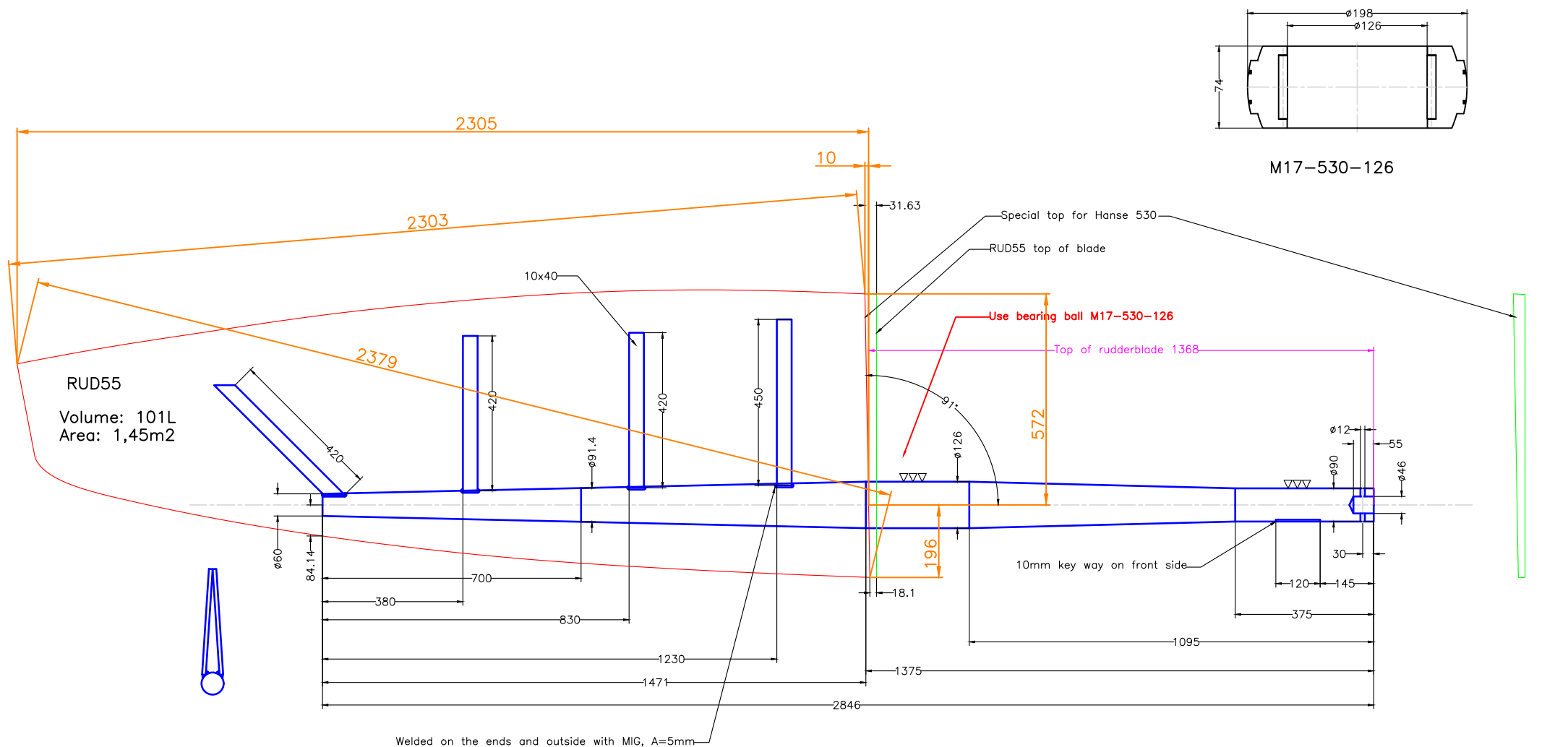




The blade will be made of 1 layer 300g chopped e-glass and 3 layers of 600g chopped e-glass.
The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.
The blade will be filled with a PU foam core.

Welding of spokes, will be MIG point welding.

The rudder will be made after ISO12215-8

RUD55

REVISIONS				Project	Product Name:	Filename		
Rev.	Description	Date	Author	Hanse 530 - ACQUARIUS	Replacement rudder	Hanse 530 RUD55 - ACQUARIUS		
				 JEFA MARINE A/S NIMBUSVEJ 2 2670 GREVE, DENMARK Tlf: +45 4615 5210 Email: info@jefa.com www.jefa.com	Drawing no. RUD55	Sheet: 1 of 1	Proj. method: 	
					Material: Alu6082	Scale: 1:15	Format: A4	CAD-System: Autocad
					Creation Date: 08-11-2022	Dimensions are given in mm. Dimensions without tolerances according to DS/ISO 2768-m.		
					Author: M.B.	This drawing belongs to Jefa Marine A/S, and may not be used or shown without permission.		