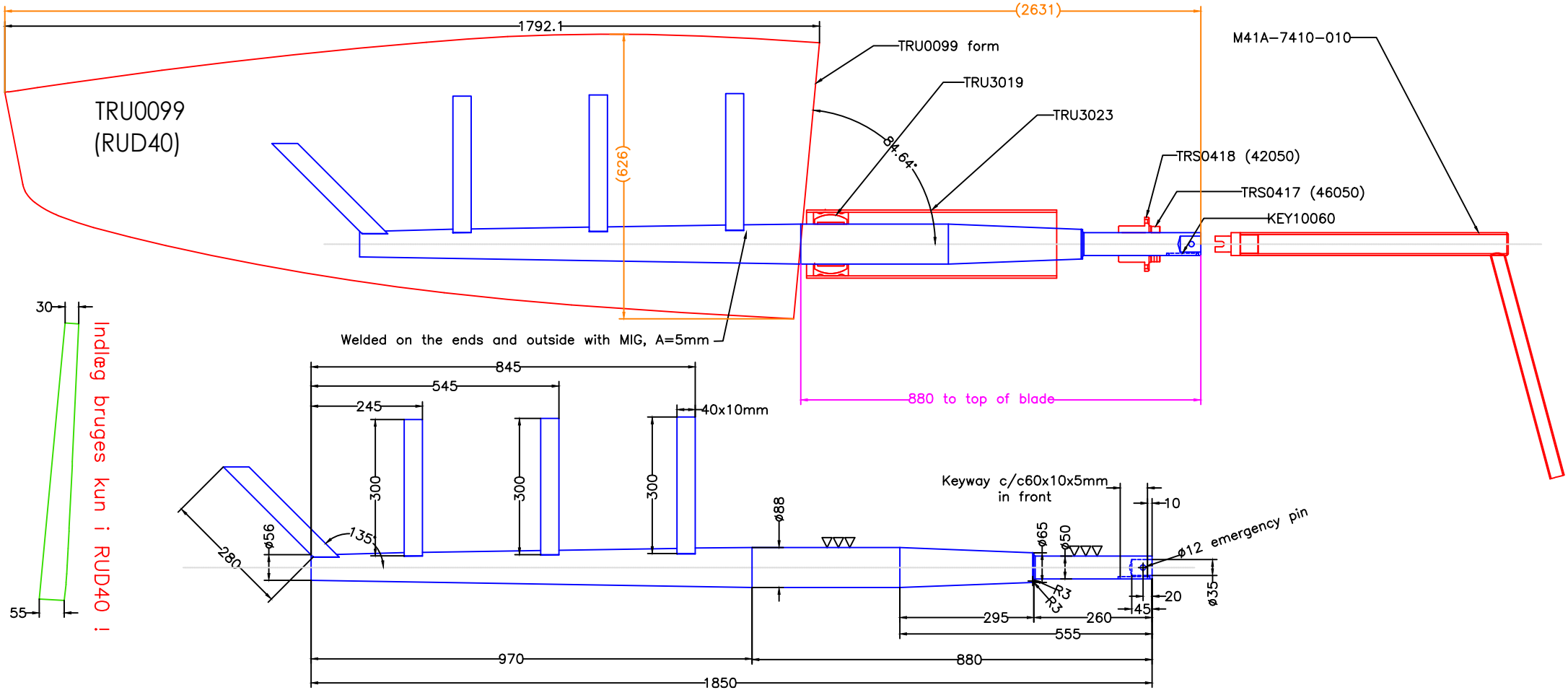

The blade will be made of 1 layer 300g chopped e-glass and 3 layers of 600g chopped e-glass.
The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.
The blade will be filled with a PU form core.

Welding of spokes, will be MIG point welding.

The rudder will be made after ISO12215-8

TRU1266
(TRU0099 form)

Modify date: 28-08-2017 / TCH Rudderstock length changed to 1850 mm	Project:	Hanse 418 Rudder	
Modify date:			
Modify date	Scale	1:12	Date 25/08-2017
Modify date	Material	Alu6082	Drawing no. TRU1266
Modify date	Filename (dwg)	Hanse 418 rudder	
Modify date	Drawn by	TCH	

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