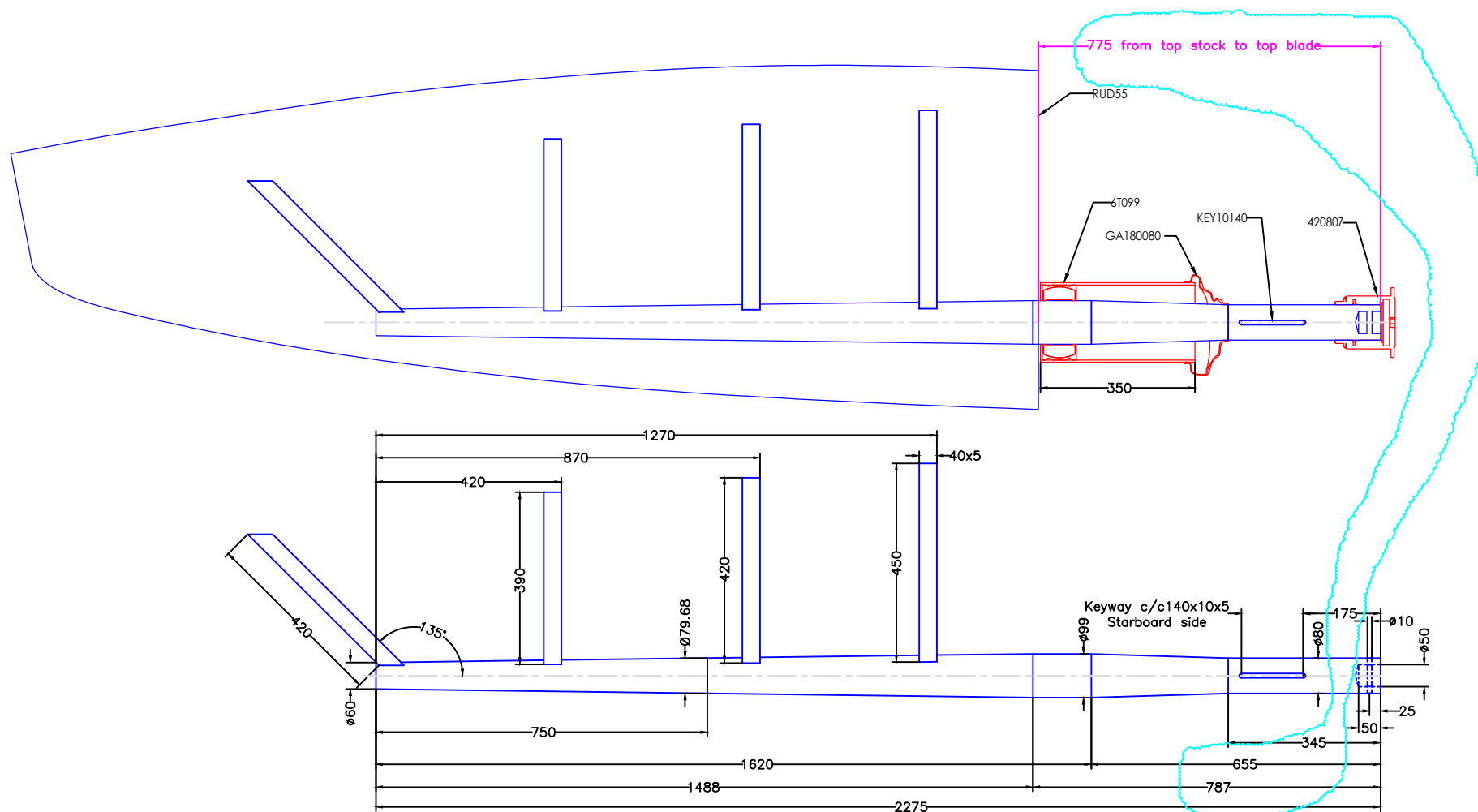
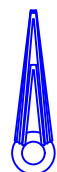




The blade will be made of 1 layer 300g chopped e-glass and 3 layers of 600g chopped e-glass.

The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.

The blade will be filled with a PU foam core. Minimum density per cubic meter 80kg

Welding of spokes, will be full TIG welded A4. Welding of Ø40 shaft, will be full TIG welded A4.

The rudder will be made after ISO12215-8

Modify date 27/04/2018 modified rudder stock length	Project: Grand soleil 58 Rudderstock and blade	
Modify date	Scale 1:12	Date 12/01-2016
Modify date	Material Aisi630	Drawing no. Buildcard
Modify date	Filename (dwg) Grand soleil 58 Buildcard	
Modify date	Drawn by KJ	

Jefa Rudder
SYSTEMS

JEFA MARINE A/S
NIMBUSVEJ 2
2670 GREVE, DENMARK
Tlf.+45-4615 5210 & Fax +45-4615 5208
E-mail info@jefa.com & WWW.jefa.com