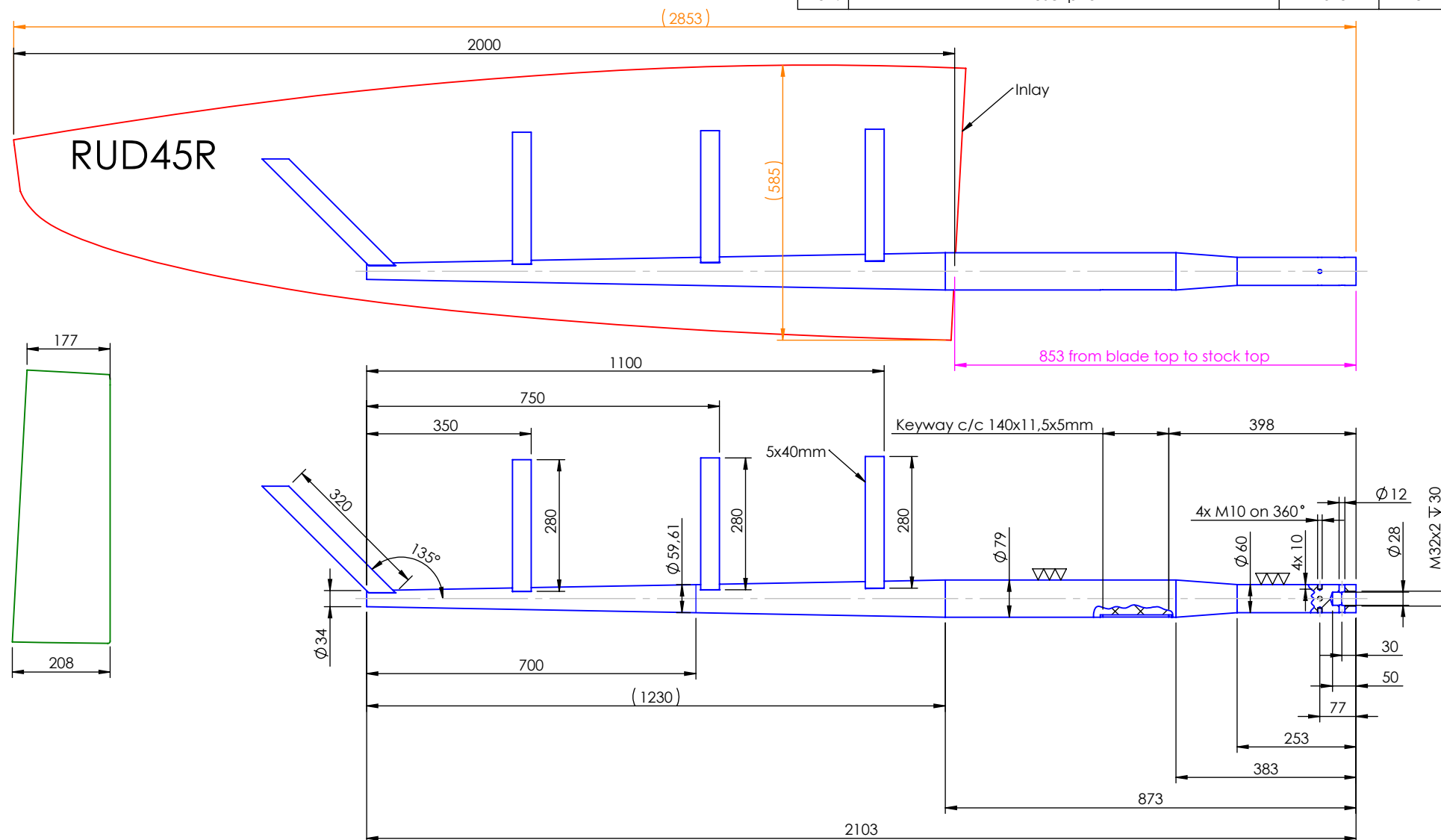


REVISIONS			
Rev.	Description	Date	Author



The blade will be made of 1 layer 300g chopped e-glass and 3 layers of 600g chopped e-glass.

The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.

The blade will be filled with a PU form core.
Minimum density per cubic meter 80kg.

Welding of spokes, will be MIG welding.
The rudder will be made after ISO12215-8

$$A = 0,92 \text{ m}^2$$

$$V = 42,12 \text{ dm}^3$$

RUD45R

Project Grand Soleil 50		Product Name: Replacement rudder		Filename Grand Soliel 50 replacement rudder	
 Jefa Rudder S Y S T E M S JEFA MARINE A/S NIMBUSVEJ 2 2670 GREVE, DENMARK Tlf: +45 4615 5210 Email: info@jefa.dk www.jefa.dk		Drawing no. -	Sheet: 1 of 1	Proj. method: 	
		Material: Aisi 630	Scale: 1:12	Format: A4	CAD-System: SolidWorks
Creation Date: 24-05-2024		Dimensions are given in mm. Dimensions without tolerances according to DS/ISO 2768-m.			
Author: Thor		This drawing belongs to Jefa Marine A/S and may not be used or shown without permission.			